

shop 24/12 on ASAP

Date: Monday, 15/12/2008 3:13:53 PM  
User: Linda Lacelle

### Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAIL LIGHT FAIRING
Job Number	: 44094		
Estimate Number	: 12710		
P.O. Number	:	Part Number	: D412750142
This Issue	: 15/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: 1/1	Project Number	: N/A
Previous Run	: 43266	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 22/12/2008
Checked & Approved By	:	Qty:	3 Um: Each
Comment	: est revA 06.09.22 new issue EC		

split 1

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: Photocopy bluefile & type labels per PPP D412-750-142 CHG001	
2.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3484042	Tail Light Fairing Assembly, RH
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) TAIL LIGHT FAIRING, RH	
4.0	AN33A	Bolt
	Comment: Qty.: 10.0000 Each(s)/Unit Total : 30.0000 Each(s) Bolt Batch: M110002	
5.0	AN960JD10	Washer
	Comment: Qty.: 10.0000 Each(s)/Unit Total : 30.0000 Each(s) Washer Batch: M169001	

509/01/05

SS 09/01/05 (x1)

SS 08/12/22 (x3)

SS 08/12/22 (x3)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 15/12/2008 3:13:53 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 44094

Part Number: D412750142

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

\*\*\*\*\* Ensure part is a R/H as per dwg \*\*\*\*\*

S 09/01/05 (X1 R/H)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-750-142

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Rev A

S 09/01/05 (X)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)  
D 09/01/06

Job Completion



MF 09-01-06



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

52

Date: Monday, 15/12/2008 3:28:06 PM  
Use#: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : TAIL LIGHT FAIRING
<b>Job Number</b> : 44094	
<b>Estimate Number</b> : 12710	
<b>P.O. Number</b> :	<b>Part Number</b> : D412750142
<b>This Issue</b> : 15/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 15/12/2008 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 43266	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 22/12/2008 <b>Qty:</b> 3 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : est revA 06.09.22 new issue EC	

## Additional Product

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



C208/12/22 (3)



Comment: Photocopy bluefile &amp; type labels per PPP D412-750-142 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0

D3484042

Tail Light Fairing Assembly, RH

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
TAIL LIGHT FAIRING, RH

Job Completion



